

INSTRUCTIONS

FRESH FLUSH AND FLAPPER BOWL INSTALLATION

INTRODUCTION: SYNERGY portable restrooms and accessories must be assembled according to approved assembly procedures. Variations in assembly could adversely affect product life and warranty.

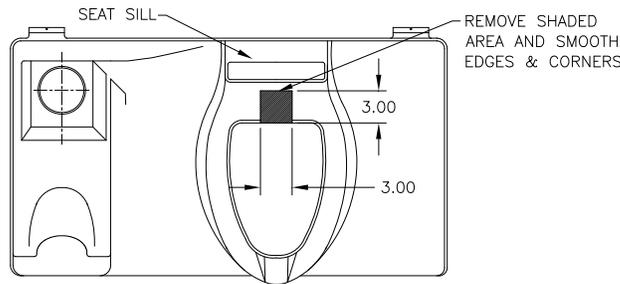
HARDWARE:

- 1 EA. #17169 HINGE, TURBO FLUSH
- 4 EA. #11270 RIVET, #68 STNLS
- 2 EA. #16884 T-NUT, 1/4-20 X 3/4" PLT
- 4 EA. #11315 WASHER, 3/16" RIVET
- 1 EA. #18605 BOWL ASSY, FRESH FLUSH
- 2 EA. #13216 BOLT, 1/4-20 X 3/4" SLOT
- 2 EA. #12382 WASHER, 1/4" FLAT STNLS

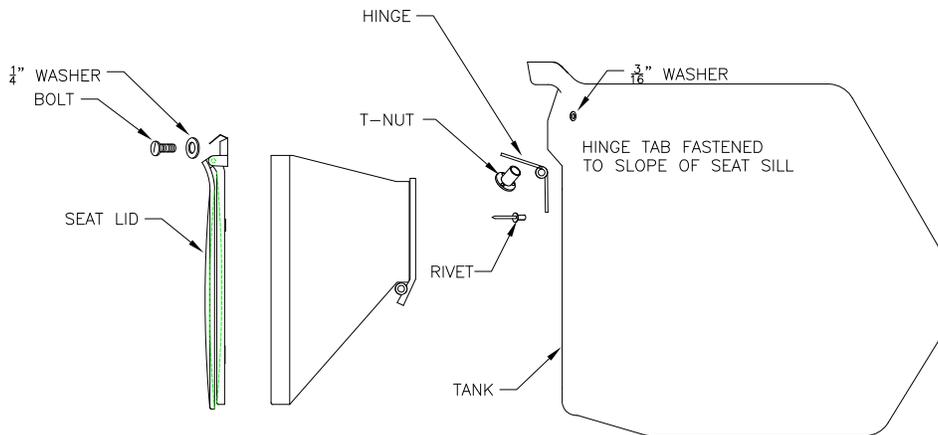
TOOLS:

- DRILL ELEC/CORDLESS
- STANDARD SCREWDRIVER
- #10 [5MM] DRILL BIT
- JIG SAW or 3" [76.20] HOLE SAW

- 1 **Install Hinge to Seat lid:** Place T-nut through hinge, thread screw through seat lid and tighten.
- 2 **Cut clearance hole in Tank for Flush Bowl:** Saw 3" x 3" square hole in rear center of tank opening (as shown) or Drill with 3" hole saw into tank 1" back from edge and centered.



TANK PERPARATION



- 3 **Position seat lid with hinge on tank:** Align Bowl on opening and use Hinge as a temp plate. Drill #10 holes into Tank. Rivet Hinge to tank with 3/16" washer on the inside of Tank up into the groove.
- 4 **REMOVE CHIPS FROM TANK.**



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